



CMM Programmer

Reports to: Quality Supervisor

Department: Quality Control

Division: Midstate Machine – Ohio

Position Summary

Perform quality inspections on in-process and finished products using various hand gages and CMM equipment. Perform work station audits, maintain MRB materials and areas and review quality documents for accuracy and completeness.

Essential Functions

- Inspect products using gages, CMM, scales and visuals.
- Conduct and document second level inspections of CTQ's.
- Reconcile final inspection documentation for shipments.
- Inspection of incoming raw materials.
- Program and Operate CMM.
- Final inspect packaged product for delivery to the customer.
- Set and verify various gauging and perform First Piece inspections.
- Review router/quality documentation packages for completeness.
- Scan daily Quality reports to the server and maintain quality server files.
- Participate in NPI reviews, identify gaging needs and inspection requirements.

Position Qualifications

- Accurate - Ability to perform work accurately and thoroughly.
- Communication, Oral - Ability to communicate effectively with others using the spoken word.
- Problem Solving – Ability to find a solution for or to deal proactively with work-related and personnel-related problems; ability to use Root Cause Analysis tools.



- Technical Aptitude – Ability to comprehend complex technical topics and specialized information relating to the product and process; skilled at blueprint interpretation; competent in the use and setting of hand gages.
- Working Under Pressure - Ability to complete assigned tasks and to effectively multitask.

Education

High School Graduate or General Education Degree (GED).

Experience

Three to five years of experience in Quality inspection in a machining environment performing similar products/processes. CMM experience. Previous experience in Quality Control in a machining environment is preferred. This position requires the ability to read and interpret complex blueprints. This position requires good communication skills as well as the ability to effectively work with others towards a common goal.

SKILLS & ABILITIES

- Computer Skills
- Competent in Microsoft Office and other job related software.
- Certificates & Licenses

Other Requirements

U.S. Person status required.

Physical Requirements

Required to wear Personal Protective Equipment (PPE) (Ear protection, safety glasses) while in the shop environment.



Midstate Machine

A Division Of Precision Holdings

Work Environment

Machine shop for precision machining of large parts.